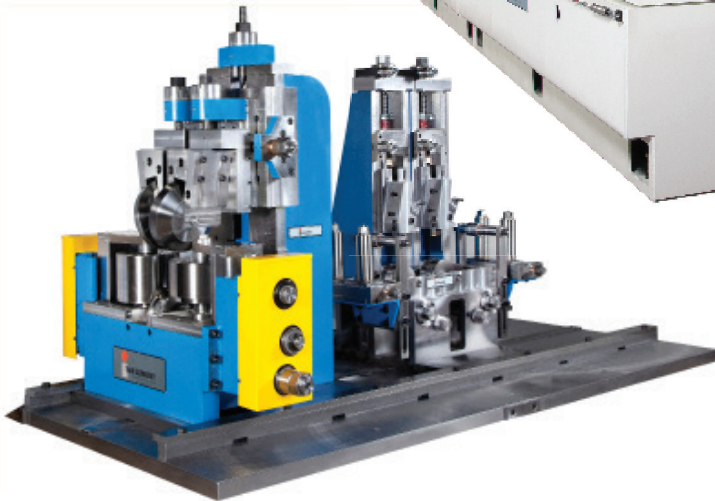
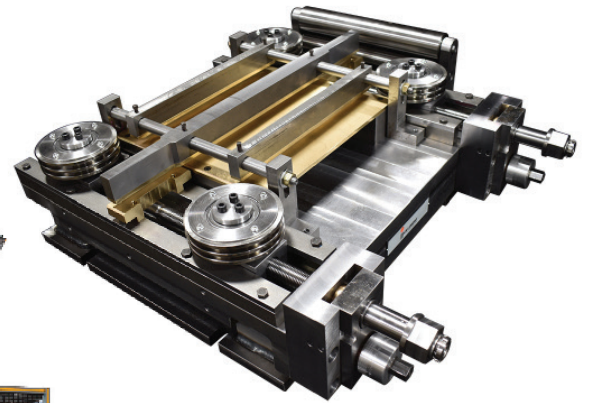


Complete Roll Forming Lines

Uncoilers Entry Guide Tables Weldboxes
Straighteners Cutoffs Tooling



Complete Roll Forming Lines

Regardless of the roll formed products you make, or intend to bid on, T&H Lemont can quote an entire roll forming line. While T&H Lemont's focus is on designing and manufacturing roll formers and tooling, the company has been providing entire roll forming lines for decades. From uncoiler to cutoff, T&H Lemont works with only the most respected and trusted suppliers in the industry. The engineering staff at T&H Lemont thoroughly reviews the specifications, capacities, and capabilities of every component to ensure that your next roll forming line will run smoothly and reliably for years to come.

As the sole source provider, T&H Lemont can oversee the installation, integration, and commissioning of the line.

Uncoilers

- Standard-duty and heavy-duty designs
- Dual uncoilers are available to minimize changeover time

Weldboxes and Scarf Removal Systems

- Custom-designed units for making welded profiles efficiently
- Tooling for the weldbox provided by the same company that provides the forming tooling, ensuring that the weldbox integrates seamlessly with the roll former
- An integrated scarfing unit removes the weld bead effortlessly before it cools
- A dual scarfing unit provides a backup blade ready for immediate use, minimizing downtime when swapping blades

Welders

- T&H Lemont uses only top-of-the-line welding systems supplied by reliable partners
- Features and options include a flood coolant system, full-color weld zone monitor, and integrated nondestructive testing equipment

Straighteners

- Remove bow at the end of the production process
- Straighteners and straightener tooling designed by T&H Lemont work seamlessly with the other components on the line
- Single-plane (two-roll) and two-plane (four-roll) straighteners available

Tooling

- For more than 60 years, T&H Lemont has designed and manufactured tooling for the roll forming industry
- Your one-stop-shop for designing, manufacturing, and reconditioning your forming and straightening tools

Available from T&H Lemont

Tube Mills Pipe Mills Roll Forming Machines Tooling Complete Production Systems
Components for Any Machine Type or Size Component Repairs Tooling Reconditioning



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