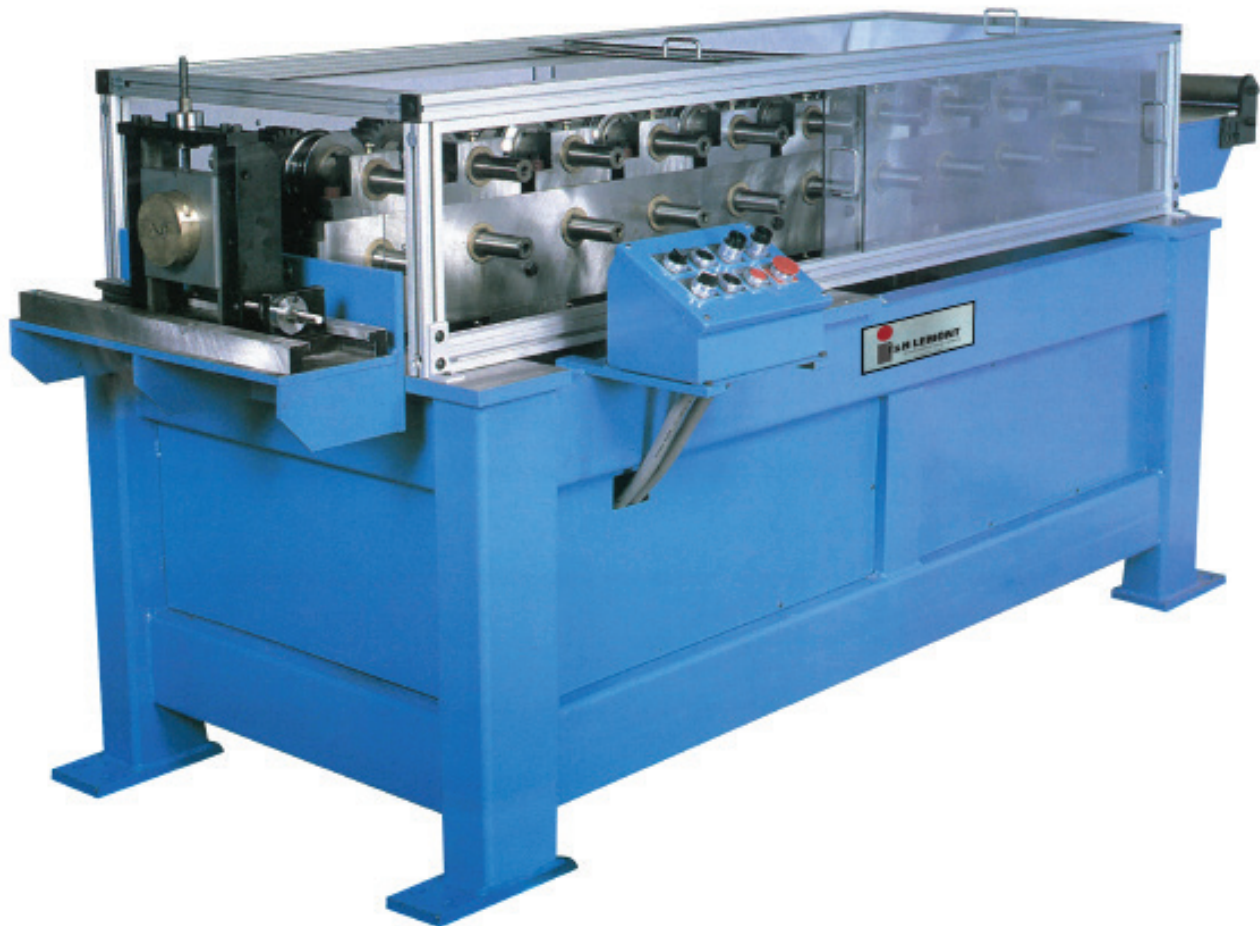


DP and TP Series Roll Forming Machines

Dedicated Profiles Uncomplicated Design
Economical Few Adjustments
Robust Easy to Run



DP and TP Series Roll Forming Machines

Intended for dedicated profiles, the DP and TP series machines can mount up to three or four tooling sets at one time, respectively. These are T&H Lemont's most economical roll forming machines.

Robust

- Plate design and welded tubular base
- Hardened roll shafts, heavy-duty roller bearings, hardened entry side guides, and heavy-duty straightener

Versatile

- DP: One forming position inboard and two forming positions outboard
- TP: Two forming positions inboard and two forming positions outboard
- Upper roll shafts have spring-loaded pillow blocks to compensate for slight variations in material thickness and hardness without operator intervention

Capable

- AC variable-speed motor for continuous production
- Speeds up to 100 FPM (standard) or 200 FPM (optional)

Options include a lubrication system, an edge conditioning system, a universal straightener, a variety of control upgrades, and an adjustable base.

Model	Roll Shaft Diameter	Roll Space Inboard	Roll Shaft Extension	Horizontal Centers	Vertical Centers	Capacity
DP6 TP6	1.375	6.00	3.00	6.00	3.50	0.052
DP8 TP8	1.500	8.00	4.00	8.00	4.50	0.075
DP10 TP10	1.750	10.00	5.00	10.00	5.50	0.085
DP12 TP12	2.000	12.00	6.00	12.00	7.00	0.102

All dimensions are in inches.

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