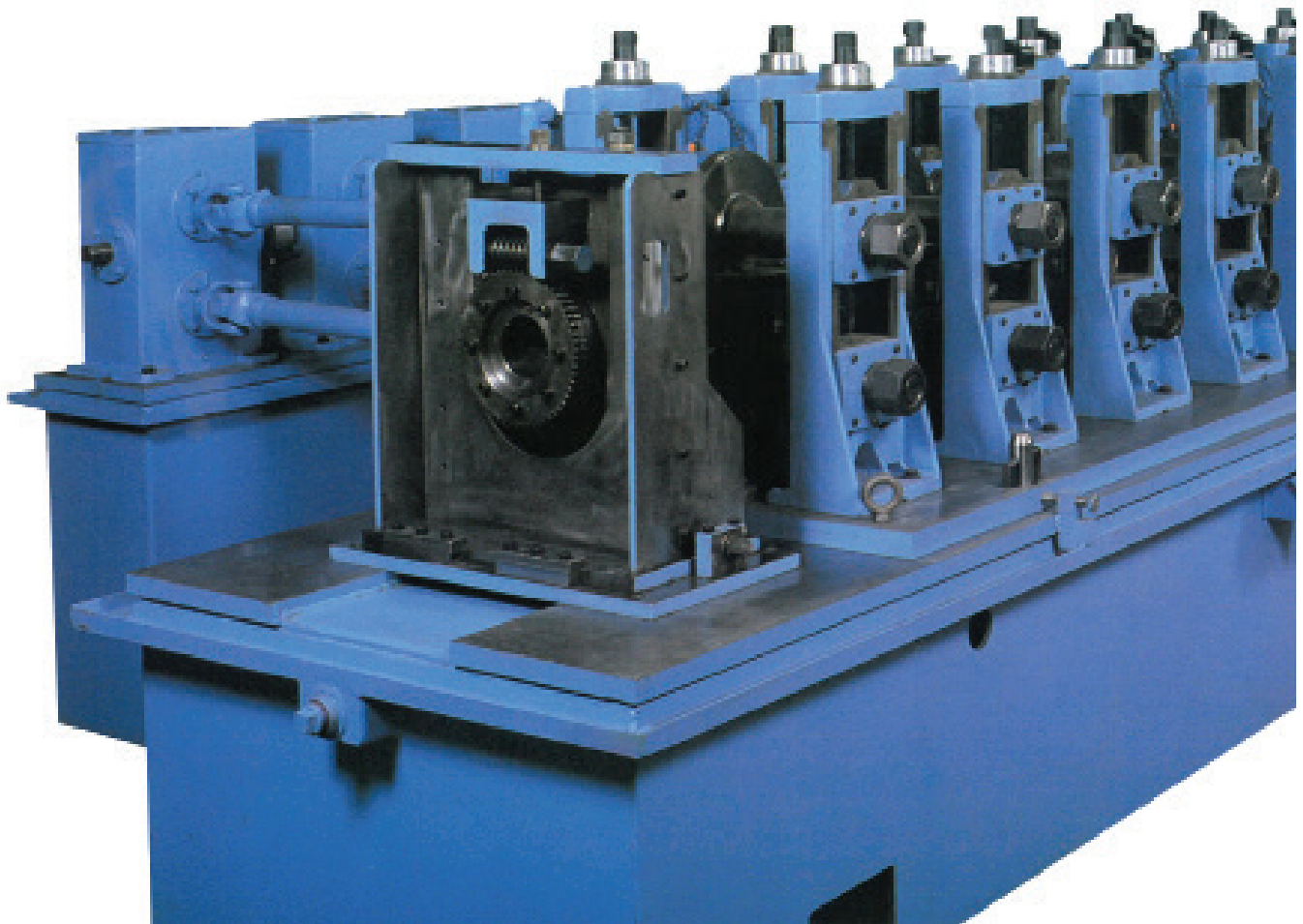


# RU Series Roll Forming Machines

Open and Welded Profiles    Durable Design  
Easy Changeovers    Heavy-duty Construction  
Very Versatile    Industry Workhorse



# RU Series Roll Forming Machines

The RU series is a durable, heavy-duty machine from the ground up. It is designed for producing profiles, either open or welded, that require roll space from 8 to 60 inches.

## Sturdy

- Fabricated base with coolant trough
- Hardened roll shafts, heavy-duty roller bearings, hardened entry side guides, and heavy-duty part straightener

## Versatile

- Accommodates tooling for open profiles or welded profiles
- Rafted stands available for exceptionally fast changeovers
- Splined couplings for quick changeovers
- Top roll shafts feature micrometer adjustment

## Capable

- AC variable-speed motor for reliable, continuous production
- AC brushless servo drive for feed-to-stop production
- Speeds up to 100 FPM (standard) or 300 FPM (optional)

Options include a roller-type adjustable entry guide, adjustable side stands, an edge conditioning system, a lubrication system, flood-type coolant system, single-point adjustment, Turkshead straightener, and a variety of control upgrades.

Model	Roll Shaft Diameter	Standard Roll Space	Horizontal Centers	Vertical Centers	Centerline of Bottom Shaft to Top of Base	Capacity
RU11	1.125	8.00	8.00	2.50 - 4.00	2.625	0.065
RU15	1.500	10.00	14.00	3.75 - 6.50	6	0.083
RU20	2.000	12.00	15.50	5.25 - 10.00	7.5	0.135
RU20H	2.000	12.00	15.50	5.00 - 10.00	7.5	0.135
RU25	2.500	14.00	22.00	6.00 - 14.25	8	0.160
RU35	3.000	18.00	19.00	7.50 - 20.00	15	0.188

All dimensions are in inches.

## Available from T&H Lemont

Tube Mills Pipe Mills Roll Forming Machines Tooling Complete Production Systems  
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