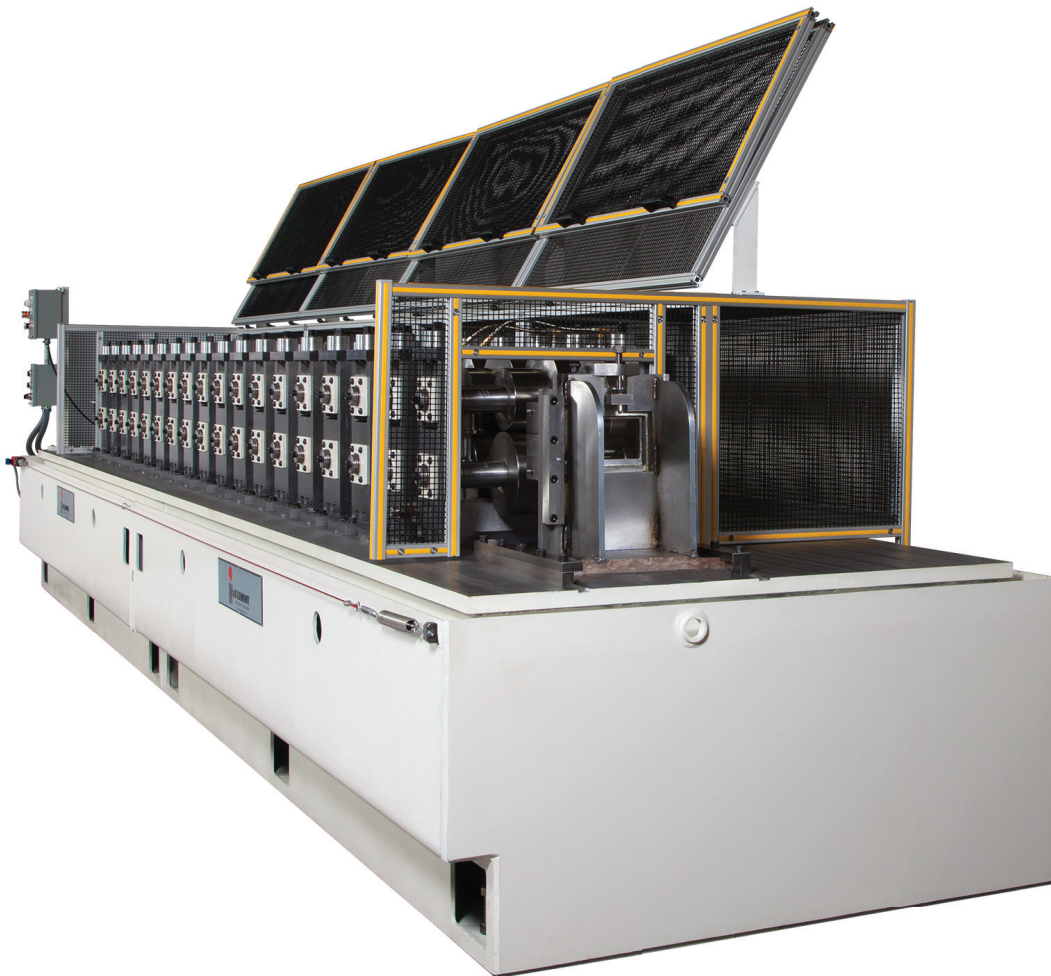


RA Series Roll Forming Machines

Dedicated Profiles Rugged Design
Occasional Changeovers Economical
Flexible Dependable



RA Series Roll Forming Machines

A step up from T&H Lemont's DP and TP series machines, the RA series is built for moderately long product runs and occasional changeovers. It has sufficient vertical adjustment to accommodate a small variety of tooling to make a few different parts. The machine mounts just one set of tooling at a time, which keeps the investment to a minimum.

Rugged

- Fabricated welded base
- Hardened roll shafts, heavy-duty roller bearings, hardened entry side guides, and heavy-duty part straightener table

Versatile

- One machine makes a few different parts
- Universal, three-axis straightener to handle bow and twist
- Top roll shafts feature a micrometer adjustment

Capable

- AC variable-speed motor for reliable, continuous production
- Speeds up to 250 FPM

Options include a roller-type adjustable entry guide, an edge conditioning system, a lubrication system, and a variety of control upgrades.

Model	Roll Shaft Diameter	Standard Roll Space	Horizontal Centers	Vertical Centers	Capacity
RA6	1.250	6.00	6.00	3.50 – 4.25	0.060
RA8	1.500	8.00	8.00	4.50 – 5.50	0.075
RA11	2.000	10.00	11.00	6.25 – 7.50	0.095
RA14	2.500	12.00	14.00	8.00 – 9.75	0.125

All dimensions are in inches.

Available from T&H Lemont

Tube Mills Pipe Mills Roll Forming Machines Tooling Complete Production Systems
Components for Any Machine Type or Size Component Repairs Tooling Reconditioning



T&H Lemont, Inc. • 5118 Dansher Road • Countryside, Illinois, USA • +708.482.1800 • thlemont.com

© 2024 T&H Lemont, Inc.